

# Soudal Fix All



### Features and Benefits

- Crystal clear formulation
- Excellent adhesion on nearly all surfaces, even if slightly moist
- Very good mechanical characteristics
- Impervious to mould, contains ZnP (biocide with fungicidal action)
- Suitable for sanitary applications
- Good extrudability even at low temperatures
- Free of isocyanates, solvents, halogens and acids
- Can be painted with water based systems
- Permanently elastic after curing

### Application

- All common bonding and sealing applications, both in and outdoor
- Transparent and elastic bonding in construction and building applications
- Invisible bonding of glass and other transparent materials in indoor applications
- Joints in bathrooms and kitchens

### Product Description

- Fix ALL Crystal is a high quality, crystal clear, neutral, elastic, 1-component adhesive based on SMX-Polymer

### Packaging

- 290 ml cartridge

### Colour

- Transparent

### Shelf Life

- 12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C

### Chemical Resistance

- Good resistance to (salt) water, aliphatic solvents, hydrocarbons, ketones, esters, alcohols, diluted mineral acids and alkalis
- Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons

### Method of application

- With manual or pneumatic caulking gun
- Clean with Fix All Cleaner immediately after use
- Cured Fix All Crystal can only be removed mechanically
- Finish with a soapy solution or Soudal
- Finishing solution before skinning
- Repair with the same material

### Joint Dimensions

- Min. Width for bonding: 1 mm
- Min. Width for joints: 5 mm
- Max. Width for bonding: 3 mm
- Max. Width for joints: 10 mm
- Min. Depth for joints: 5 mm

### Substrates

All usual building substrates, glass, treated wood, PVC, plastics, metals, stone, concrete, Nature: rigid, clean, dry or slightly moist, free of dust and grease

This technical data sheet replaces all previous editions. The data on this sheet have been compiled according to the last laboratory report. Technical characteristics can be changed or adapted. We are not responsible for any incomplete information. Before use, one needs to ensure that the product is suitable for his application. Therefore tests are necessary. Our general conditions apply.

# Soudal Fix All Hybrid Polymer

## Technical Data

Basis	SMX Hybrid Polymer
Consistency	Stable paste
Curing system	Moisture-curing
Skin formation* (23°C/50% R.H)	Ca. 10 min
Curing speed* (23°C/50% R.H)	2mm/24h – 3mm/24h
Hardness**	38 ± 5 Shore A
Density**	1,04 g/ml
Elastic recovery (ISO 7389)**	> 75%
Maximum allowed distortion	± 20%
Max. tension (ISO 37)**	2.40 N/mm <sup>2</sup>
Elasticity modulus 100% (ISO 37)**	0.80 N/mm <sup>2</sup>
Elongation at break (ISO 37)**	300%
Temperature resistance**	-40°C – 90°C
Application temperature	5°C – 35°C

\*These values may vary depending on environmental factors such as temperature, moisture and types of substrates.

\*\*This information relates to fully cured products.

## Remarks

- Fix All Crystal is paint-able with water-based paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application
- The drying time of alkyd resin based paints may increase
- Fix All Crystal can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate, etc, may differ from manufacturer to manufacturer, we recommend preliminary compatibility test
- Fix All Crystal is not suitable for expansion joints
- Do not use in applications where continuous water immersion is possible
- Fix All Crystal has a good UV resistance but can discolour under extreme conditions or after very long UV exposure
- Fix All Crystal can not be used as a glazing sealant
- Not suitable for bonding aquariums
- Fix All Crystal cannot be used on natural stone
- The sanitary formula should not replace regular cleaning of the joint
- Excessive contamination, deposits or soap remains will stimulate the development of fungi
- A total absence of UV can cause a colour change of the sealant
- Discolouration due to chemicals, high temperatures, UV-radiation may occur
- A change in colour does not affect the technical properties of the product. Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc, is to be avoided since it can give rise to discolouration and loss of adhesion.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied

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### Surface preparation

Porous surfaces in water loaded applications should be primed with Primer 150. Prepare non-porous surfaces with Soudal primer or cleaner (see Technical Data Sheet). While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding or sealing.

**Notice:** bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Fix All Crystal is not recommended in these applications.

Not suitable for PE, PP, PTFE (eg Teflon®), bituminous substrates, copper or copper containing materials such as bronze and brass. We recommend a preliminary adhesion and compatibility test on every surface.

### Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

### Environmental Clauses Leed Regulation

Fix All Crystal conforms to the requirements of LEED.  
Low -Emitting Materials: Adhesives and Sealants.  
SCAQMD rule 1168. Complies with USGBC LEED 2009  
Credit 4.1: Low-Emitting Materials - Adhesives &  
Sealants concerning the VOC-content.

Tested and in accordance with FDA regulation code CFR 21 paragr.  
177.2600 (e) for repeated use in contact with aqueous foods.

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